



fill level



water level



pressure



temperature



flow



visualization



signal converter



sensoric



# Operating Instructions

**DAK-101x800S**

*Thermocouple Typ K, B, S, N, E, T, R, L, J*



## Technical features:

- red display of -1999...9999 digits (optional: green, orange or blue display)
- minimal installation depth: 27 mm without plug-in terminal
- adjustment via factory default or directly on the sensor signal
- min/max-memory
- displayed in °C or °F
- display flashing at threshold exceedance / undershooting
- impedance matching
- programming interlock via access code
- protection class IP65 at the front
- plug-in terminal
- pc-based configuration software PM-TOOL with CD and USB-adaptor for devices without keypad for a simple adjustment of standard devices

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Order code



- 2 24V DC galvanic seperated
- 6 4-20mA 2-wire, current loop display
- 8 thermal element type L, J, K, B, S, N, E, T, R
- 0 display
- 0 standard configuration
- 9 dimension strips and configuration as specified
- S standard, protection IP65

DAK-101

0

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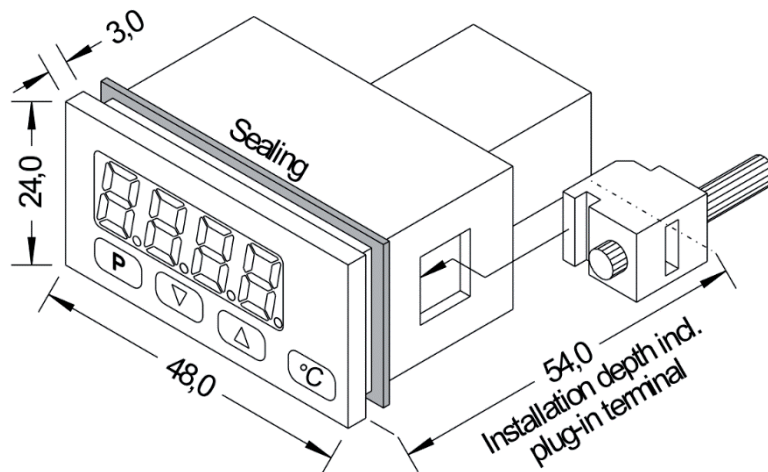
## 1. Kurzbeschreibung

The panel instrument DAK-101 is a 4-digit device for temperature metering via thermocouple and a visual limit value monitoring via the display. The configuration happens via three front keys or via the optional PC-software PM-TOOL. An integrated programming interlock prevents unrequested changes of the parameter and can be unlocked again via an individual code. The electrical connection happens on the rear side via plug-terminals.

Selectable functions like e.g. the recall of the min/max-value, a zero point slowdown, a direct change of the limit value in operating mode and additional measuring supporting points for linearisation complete the modern device concept.

## 2. Assembly

Please read the *Safety advice* on page 13 before installation and keep this user manual for future reference.

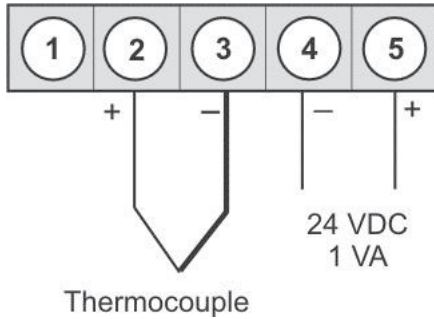


1. After removing the fixing elements, insert the device.
2. Check the seal to make sure it fits securely.
3. Click the fixing elements back into place and tighten the clamping screws by hand. Then use a screwdriver to tighten them another half a turn.

**CAUTION!** The torque should not exceed 0.1 Nm!

### 3. Electrical connection

Type DAK-101x800S with  
a supply of 24 VDC



#### Advice:

The galvanic insulation in devices with temperature sensors that do not have a galvanic connection to an extrinsic potential, can be cancelled by an bridge from terminal 3 to 4 and thus stabilise the device against external failures.

## 4. Function description and operation

### Operation

The operation is divided into two different levels.

### Menu Level







Here it is possible to navigate between the individual menu items.

### Parameterization level:

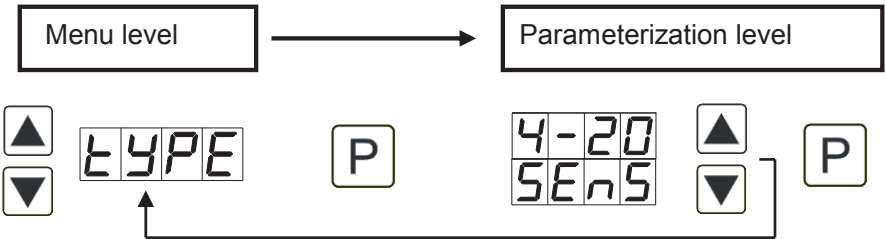
The parameters stored in the menu item can be parameterized here.

Functions that can be adjusted or changed are always indicated with a flashing of the display. Adjustments made at the parameterization level should be always confirmed by pressing the **[P]** key to save them.

However, the display automatically saves all adjustments and then switches to operation mode if no further keys are pressed within 10 seconds.

Level	Button	Description
Menu level		Change to parameterization level with the relevant parameters
	 	For navigation at the menu level
Parameterization level		To confirm the changes made at the parameterization level
	 	To change the value or setting

### Example:



### 4.1. Programming via configuration software PM-TOOL-MUSB12:

You receive the software on CD incl. an USB-cable with a device adapter. The connection is done via a 12-pole micromatch connector plug on the back and the PC is connected via an USB connector plug.

System requirements: PC with USB interface

Software: Windows XP, Windows Vista

With this tool the device configuration can be created, skipped and safed on the PC. Via the easy to handle program surface the parameter can be changed, whereat the mode of operation and the possible selection options can be preset via the program.

### CAUTION!

During parameterisation with connected measuring signal, make sure that the measuring signal has no mass supply to the programming plug. The programming adapter is galvanic not isolated and directly connected with the PC. Via polarity of the input signal, a current can discharge via the adapter and destroy the device as well as other connected components!

## 5. Setting up the device

### 5.1. Switching on

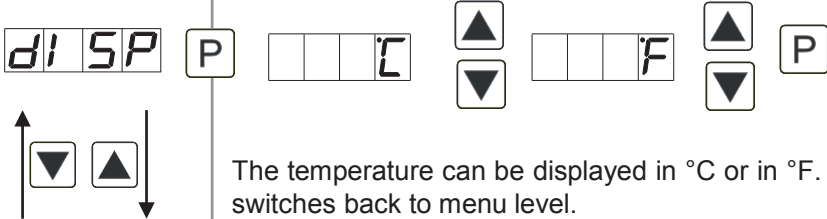
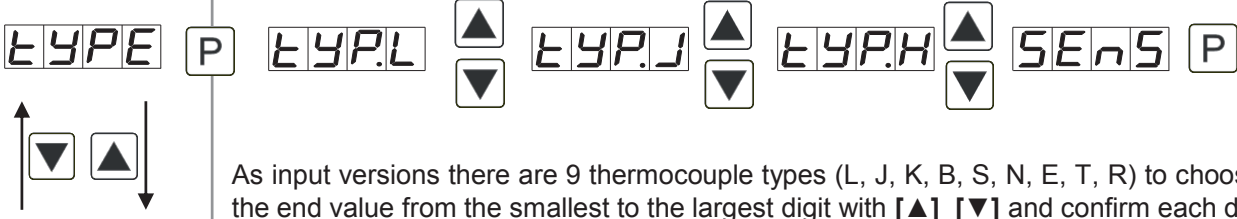
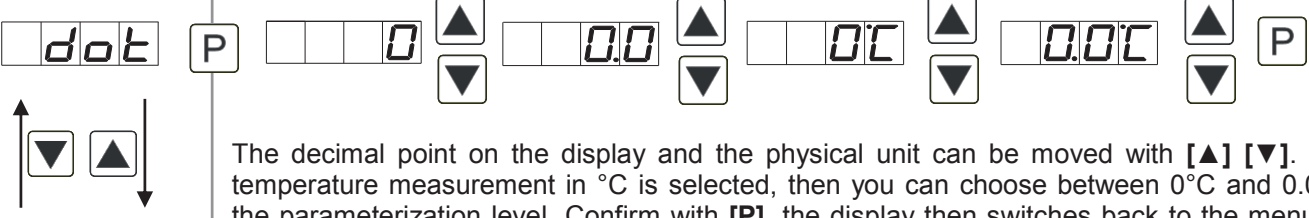
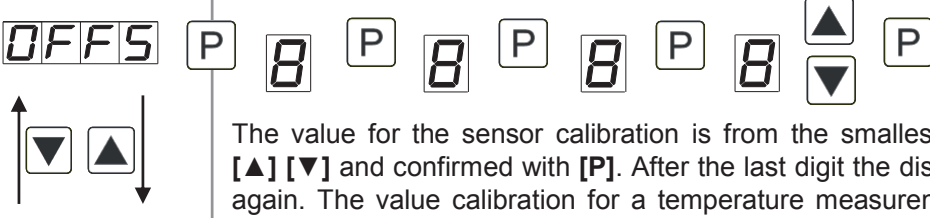
Once the installation is complete, you can start the device by applying the current loop. Check beforehand once again that all the electrical connections are correct.

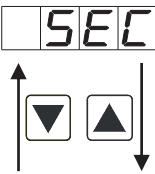
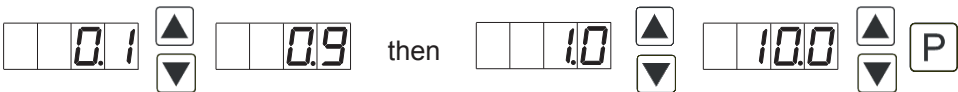
#### Starting sequence

For 1 second during the switching-on process, the segment test (8 8 8 8 8) is displayed, followed by an indication of the software type and, after that, also for 1 second, the software version. After the start-up sequence, the device switches to operation/display mode.


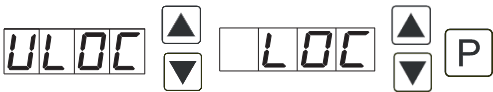
### 5.2. Standard parameterization:

To be able to parameterize the display, press the **[P]** key in operating mode for 1 second. The display then changes to the menu level with the first menu item **TYPE**.

Menu level	Parameterization level
	<p><b>Type of temperature measurement, <i>DISP</i></b> Default: <i>TYP.L</i></p> <p>The temperature can be displayed in °C or in °F. Confirm the selection with <b>[P]</b> and the display switches back to menu level.</p>
	<p><b>Selection of the thermocouple, <i>TYPE</i></b> Default: °C</p> <p>As input versions there are 9 thermocouple types (L, J, K, B, S, N, E, T, R) to choose from. Set the end value from the smallest to the largest digit with <b>[▲]</b> <b>[▼]</b> and confirm each digit with <b>[P]</b>.</p>
	<p><b>Setting the measuring range start/offset value, <i>OFFS</i></b> Default: 0000</p> <p>The decimal point on the display and the physical unit can be moved with <b>[▲]</b> <b>[▼]</b>. If e.g. temperature measurement in °C is selected, then you can choose between 0°C and 0.0°C in the parameterization level. Confirm with <b>[P]</b>, the display then switches back to the menu level again.</p>
	<p><b>Impedance matching, <i>DOT</i></b> Default: 000.0</p> <p>The value for the sensor calibration is from the smallest to the highest digit selectable with <b>[▲]</b> <b>[▼]</b> and confirmed with <b>[P]</b>. After the last digit the display switches back to the menu level again. The value calibration for a temperature measurement in °C can be adjusted between -20.0 and +20.0 and in °F between -36.0 and +36.0. If the type of the measurement is changed later, then the value is rounded.</p>




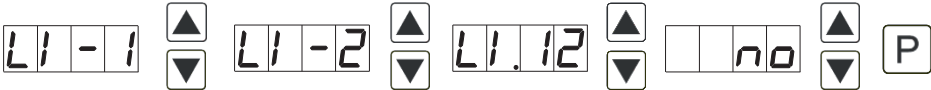
Menu level	Parameterization level
	<p><b>Setting the display time, <i>SEC</i>:</b> Default: <i>01.0</i></p> <p>  </p> <p>The display time is set with [▲] [▼]. The display moves up in increments of 0.1 up to 1 second and in increments of 1.0 to 10.0 seconds. Confirm the selection by pressing the [P] button. The display then switches back to the menu level again.</p>

### 5.3. Programming interlock *RUN*

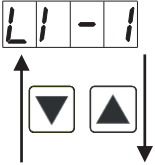
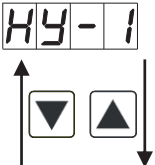
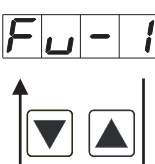
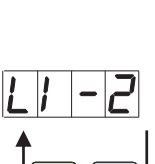
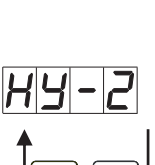
	<p><b>Activation / deactivation of the programming lock and completion of the standard parameterization, <i>RUN</i>:</b> Default: <i>ULOC</i></p> <p>  </p> <p>With the aid of the [▲] [▼] keys, you can choose between the deactivated key lock <i>ULOC</i> (works setting) and the activated key lock <i>LOC</i>. Make the selection with [P]. After this, the display confirms the settings with "- - -", and automatically switches to operating mode. If <i>LOC</i> was selected, the keyboard is locked. To get back into the menu level, you must press [P] for 3 seconds in operating mode. You must now enter the <i>CODE</i> (works setting <i>1 2 3 4</i>) that appears using the [▲] [▼] keys plus [P] to unlock the keyboard. <i>FAIL</i> appears if the input is wrong.</p>
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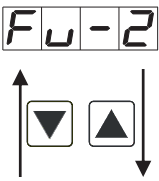
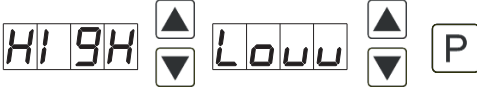
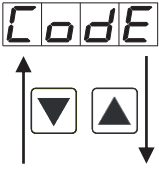

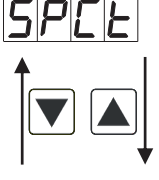

### 5.4. Extended parameterization

By pressing the [▲] & [▼] buttons during standard parameterization for one second, the display switches to the extended parameterization mode. Operation is the same as in standard parameterization.

Menu level	Parameterization level
	<p><b>Min/max-value inquiry - Assignment of key functions, <i>TAST</i>:</b> Default: <i>NO</i></p> <p>  </p> <p>Here, you can enter for the operating mode either a min/max-value inquiry or a threshold value correction on the arrow keys. If the min/max-memory is activated with <i>EHER</i>, the measured min/max-values will be saved during operation and can be called up via the arrow keys [▲] [▼]. The values are lost if the device is restarted. If the threshold value correction <i>LI.1</i> is selected, the limit values can be changed during operation without hindering the operating procedure. If <i>NO</i> is parameterized, the navigation keys [▼] [▲] have no function in operating mode.</p>
	<p><b>Flashing of display, <i>FLAS</i>:</b> Default: <i>NO</i></p> <p>  </p> <p>Here, flashing of the display can be added as an extra alarm function, either to the first limit value (select: <i>LI-1</i>), the second limit value (select: <i>LI-2</i>) or to both limit values (select: <i>LI-12</i>). With <i>NO</i> (works setting), no flashing is assigned at all.</p>



Menu level	Parameterization level
	<p><b>Limit values / Limits, LI-1:</b> Default: 0200</p> <div> <div>P</div> <div>0</div> <div>P</div> <div>0</div> <div>P</div> <div>0</div> <div>P</div> <div>0</div> <div>▲</div> <div>▼</div> <div>P</div> </div> <p>For both limit values, two different values can be parameterized. With this, the parameters for each limit value are called up one after the other.</p>
	<p><b>Hysteresis for limit values, HY-1:</b> Default: 0000</p> <div> <div>P</div> <div>0</div> <div>P</div> <div>0</div> <div>P</div> <div>0</div> <div>P</div> <div>0</div> <div>▲</div> <div>▼</div> <div>P</div> </div> <p>For both limit values, a hysteresis function exists that reacts according to the functional principle (operating current / quiescent current).</p>
	<p><b>Function if display falls below / exceeds limit value, FU-1:</b> Default: HIGH</p> <div> <div>P</div> <div>H</div> <div>I</div> <div>G</div> <div>H</div> <div>▲</div> <div>▼</div> <div>L</div> <div>O</div> <div>W</div> <div>▲</div> <div>▼</div> <div>P</div> </div> <p>To indicate if the value falls below the lower limit value, <b>LOW</b> can be selected (LOW = lower limit value) and if it goes above the upper limit value, <b>HIGH</b> can be selected (HIGH = upper limit value). LOW corresponds to the quiescent current principle and HIGH to the operating current principle.</p>
	<p><b>Limit value / Limits, LI-2:</b> Default: 0300</p> <div> <div>P</div> <div>0</div> <div>P</div> <div>0</div> <div>P</div> <div>0</div> <div>P</div> <div>0</div> <div>▲</div> <div>▼</div> <div>P</div> </div> <p>For both limit values, two different values can be parameterized. With this, the parameters for each limit value are called up one after the other.</p>
	<p><b>Hysteresis for limit values, HY-2:</b> Default: 0000</p> <div> <div>P</div> <div>0</div> <div>P</div> <div>0</div> <div>P</div> <div>0</div> <div>P</div> <div>0</div> <div>▲</div> <div>▼</div> <div>P</div> </div> <p>For both limit values, a hysteresis function exists that reacts according to the functional principle (operating current / quiescent current).</p>

Menu level	Parameterization level
	<p><b>Function if display falls below / exceeds limit value, <i>FU-2</i>:</b> Default: <i>HIGH</i></p> <p>  </p> <p>To indicate if the value falls below the lower limit value, <i>LOWU</i> can be selected (LOW = lower limit value) and if it goes above the upper limit value, <i>HIGH</i> can be selected (HIGH = upper limit value). LOW corresponds to the quiescent current principle and HIGH to the operating current principle.</p>
	<p><b>Setting the code, <i>CODE</i>:</b> Default: <i>1234</i></p> <p>  </p> <p>With this setting, it is possible to select an individual code (works setting <i>1 2 3 4</i>) for locking the keyboard. To lock/release the key, proceed according to menu item <i>RUN</i>.</p>
	<p><b>Supporting points - Number of additional supporting points, <i>SPCT</i>:</b> Default: <i>0</i></p> <p>  </p> <p>In addition to the start and end value, 8 extra supporting points can be defined to linearise non-linear sensor values. Only the activated set point parameters are displayed.</p>

## 6. Reset to default values

To return the unit to a **defined basic state**, a reset can be carried out to the default values.

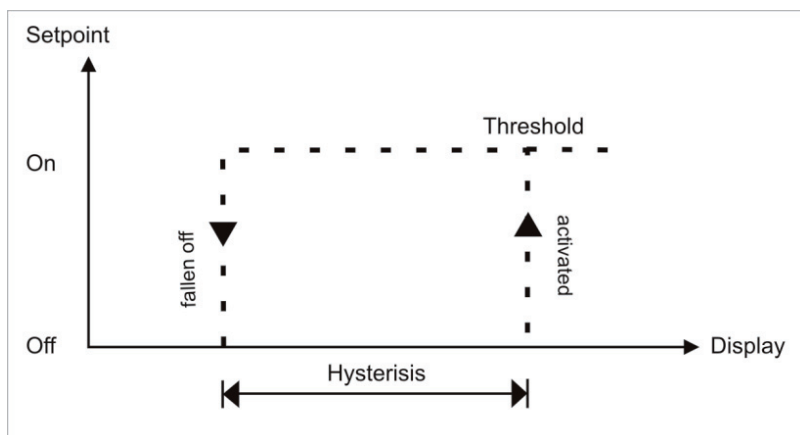
The following procedure should be used:

- Switch off the power supply
- Press button [P]
- Switch on voltage supply and press [P]-button until „- - - -“ is shown in the display.

With reset, the default values of the program table are loaded and used for subsequent operation. This puts the unit back to the state in which it was supplied.

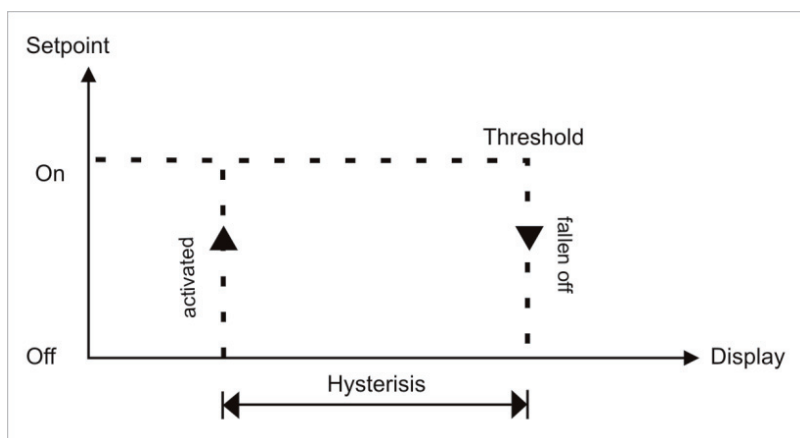
**Caution! All application-related data are lost.**

## 7. Functional principle of the switching points



### Limit value exceedance “HIGH”

The switching point S1-S2 is “off” below the threshold and “on” on reaching the threshold.



### Limit value undercut “LOW”

The switching point S1-S2 is “on” below the threshold and switched “off” on reaching the threshold.

### Alarms / optical switching point display

An activated set point can be optically indicated by flashing of the 7-segment display.

Functional principle of the alarms	
Alarm	Deactivated, display value
Threshold	Threshold/limit value for switch over
Hysteresis	Width of the window between the thresholds
Operating principle	Limit value exceedance / limit value undercut

## 8. Technical data

Housing			
Dimensions	48x24x27 mm (BxHxD)		
	48x24x54 mm (BxHxD) including plug-in terminal		
Panel cut-out	45.0 <sup>+0.6</sup> x 22.20 <sup>+0.3</sup> mm		
Insulation thickness	up to 3 mm		
Fixing	snap-in screw element		
Material	PC Polycarbonate, black, UL94V-0		
Sealing material	EPDM, 65 Shore, black		
Protection class	standard IP65 (front), IP00 (back side)		
Weight	approx. 100 g		
Connection	plug-in terminal; wire cross section up to 2.5 mm <sup>2</sup>		
Display			
Digit height	10 mm		
Segment colour	red (optional green, orange or blue)		
Display range	-1999 to 9999		
Setpoints	optical display flashing		
Overflow	horizontal bars at the top		
Underflow	horizontal bars at the bottom		
Display time	0.1 to 10.0 seconds		
Input	Measuring range	Measuring fault (at 1 sec measuring time)	Digit
Typ L (Fe-CuNi alter Typ)	-200...900 °C	2K	±1
Typ J (Fe-CuNi)	-210...1200 °C	2K	±1
Typ K (NiCr-NiAl)	-270...1372 °C	2K	±1
Typ B (Pt30Rh-Pt6Rh)	80...1820 °C	2K	±1
Typ S (Pt10Rh-Pt)	-50...1768 °C	2K	±1
Typ N (NiCrSi-NiSi)	-270...1300 °C	2K	±1
Typ E (NiCr-CuNi)	-270...1000 °C	2K	±1
Typ T (Cu-Cu-Ni)	-270...400 °C	2K	±1
Typ R (Pt13Rh-Pt)	-50...1768 °C	2K	±1
Characteristic line failure	< ±1K		
Reference junction	Semiconductor sensor		

<b>Accuracy</b>	
Temperature drift	100 ppm / K
Measuring time	0.1...10.0 seconds
Measuring principle	U/F-conversion
Resolution	0.1°C or 0.1°F
Power pack	24 VDC ±10 % max. 1 VA
<b>Memory</b>	EEPROM
Data life	≥ 100 years at 25°C
<b>Ambient conditions</b>	
Working temperature	0°C...60°C
Storing temperature	-20°C...80°C
Weathering resistance	relative humidity 0-80% on years average without dew
<b>EMV</b>	EN 61326
<b>CE-sign</b>	Conformity to directive 2004/108/EG
<b>Safety standard</b>	According to low voltage directive 2006/95/EG EN 61010; EN 60664-1

## 9. Safety advice

Please read the following safety advice and the assembly *chapter 2* before installation and keep it for future reference.

### Proper use

The **DAK-101**–device is designed for the evaluation and display of sensor signals.



**Danger!** Careless use or improper operation can result in personal injury and/or damage to the equipment.

### Control of the device

The panel meters are checked before dispatch and sent out in perfect condition. Should there be any visible damage, we recommend close examination of the packaging. Please inform the supplier immediately of any damage.



### Installation

The **DAK-101-device** must be installed by a suitably qualified specialist (e.g. with a qualification in industrial electronics).

### Notes on installation

- There must be no magnetic or electric fields in the vicinity of the device, e.g. due to transformers, mobile phones or electrostatic discharge.
- The **fuse rating** of the supply voltage should not exceed a value of **6A N.B. fuse**.
- Do not install **inductive consumers** (relays, solenoid valves etc.) near the device and **suppress** any interference with the aid of RC spark extinguishing combinations or free-wheeling diodes.
- Keep input, output and supply lines separate from each other and do not lay them parallel with each other. Position “go” and “return lines” next to one another. Where possible use twisted pair. So, the best measuring results can be received.
- Screen off and twist sensor lines. Do not lay current-carrying lines in the vicinity. Connect the **screening on one side** on a suitable potential equaliser (normally signal ground).
- The device is not suitable for installation in areas where there is a risk of explosion.
- Any electrical connection deviating from the connection diagram can endanger human life and/or can destroy the equipment.
- The terminal area of the devices is part of the service. Here electrostatic discharge needs to be avoided. Attention! High voltages can cause dangerous body currents.
- Galvanic isolated potentials within one complex need to be placed on an appropriate point (normally earth or machines ground). So, a lower disturbance sensibility against impacted energy can be reached and dangerous potentials, that can occur on long lines or due to faulty wiring, can be avoided.

## 10. Error elimination

	Error description	Measures
1.	The unit permanently indicates overflow. 	<ul style="list-style-type: none"> <li>• The input has a very high measurement, check the measuring circuit.</li> <li>• The input is open.</li> </ul>
2.	The unit permanently shows underflow. 	<ul style="list-style-type: none"> <li>• The input has a very low measurement, check the measuring circuit .</li> <li>• The input is open.</li> </ul>
3.	The word " <b>HELP</b> " lights up in the 7-segment display.	<ul style="list-style-type: none"> <li>• The unit has found an error in the configuration memory. Perform a reset on the default values and re-configure the unit according to your application.</li> </ul>
4.	Program numbers for parameterising of the input are not accessible.	<ul style="list-style-type: none"> <li>• Programming lock is activated</li> <li>• Enter correct code</li> </ul>
5.	" <b>ERR1</b> " lights up in the 7-segment display	<ul style="list-style-type: none"> <li>• Please contact the manufacturer if errors of this kind occur.</li> </ul>
6.	The device does not react as expected.	<ul style="list-style-type: none"> <li>• If you are not sure if the device has been parameterised before, then follow the steps as written in <i>chapter 6</i> and set it back to its delivery status.</li> </ul>
7.	The temperature value is unstable.	<ul style="list-style-type: none"> <li>• Please check the possibility to set aside the galvanic isolation for a discharging of failures as described under <i>chapter 3</i> „Electrical connection“. Before make sure that the possible metal sensor is separated from the sensor element.</li> </ul>



fill level



water level



pressure



temperature



flow



visualization



signal converter



sensoric



Wir erwarten Ihren Anruf.

**ACS-CONTROL-SYSTEM**  
knowhow with system

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