OPERATING MANUAL - BA06.25

Radarcont RU4SR

Electronic radar sensor
with freely radiating 122GHz FMCW signal
for distance-, fill level and volume measurement

Index

1. About this document

1.1. Dokument function

These instructions for use describe the structure, functions and the use of the product and will help to operate the product as intended.

Read these instructions carefully before using the product. This is to avoid possible damage to persons, property or the device.

The Operating manual is part of the device and must be kept always accessible nearest its installation location.

All statements within this document correspond to the information available at the time of printing. Subject to change without prior notice.

1.2. Terms

NOTE	Notes to prevent failures, malfunctions, damage to devices or plants.

WARNING	Non-observance of the information may result in serious or fatal personal injury.

[04-5]	Exemplary notice to a type variant (>> chapter Product description - Product code)

1.3. Other documents

Besides this document the following material can be found on the Internet at www.acs-controlsystem.com:

- IO-Link parameter list
- EU Declaration of Conformity (current version)
- Manufacturer declarations
- Certificates
- 3D-CAD models

2. Safety instructions

2.1. Autorized personnel

Installation, electrical connection, commissioning, operation, maintenance, dismounting and disposal of the device must be made by a qualified and authorized expert according to the information's in the Operating manual and the relevant standards and rules.

This expert must have read and understood the Operating manual and especially the safety instructions. During work on and with the device, the required personal protective equipment must always be worn.

2.2. Appropriate use

The device is an electronic radar filling level sensor for measurement of filling levels in liquid media.

The operational reliability of the device is ensured only at the intended use. Inappropriate or incorrect use of this product can give risk to application specific hazards, e.g. vessel overflow through incorrect mounting or adjustment. Damage to property and persons or environmental contamination can result. Also, the characteristics of the instrument can be impaired.

An inappropriately use, disregarding the Operating manual and the technical rules, using under-qualified personnel, making unauthorized alterations as well as damage of the device releases the manufacturer from liability for any resulting damage. This renders the manufacturer‘s warranty null and void.

2.3. Operational safety

The device is safely built and tested according to state-of-the-art technology. The instrument must only be operated in a technically flawless and reliable condition. The operator is responsible for the trouble-free operation of the instrument. The device may only be used within the permitted operation limits. Every use besides these limits as agreed can lead to serious dangers.

The materials of the device must be checked for compatibility with the respective application requirements before use. An unsuitable material can lead to damage, abnormal behavior or destruction of the device and to the resulting dangers.

The sensors may not be used as sole device for prevention of dangerous conditions in machines and plants.

The maximum transmission output of the sensor is within the approved limit values specified in ETSI EN 305550-2

For safety and warranty reasons, any invasive work on the device beyond that described in the Operating manual may be carried out only by personnel authorized by the manufacturer. Arbitrary conversions or modifications are explicitly forbidden. For safety reasons, only the accessory specified by the manufacturer must be used.

This measuring device meets article 4 (3) of the EU directive 2014/68/EU (pressure equipment device directive) and is designed and produced in good engineer practice.

The device meets the legal requirements of all relevant EU directives. This is confirmed by attaching the CE mark to the device. The associated EU-Declaration of Conformity can be ordered or downloaded from the homepage.

3. Product description

3.1. Function

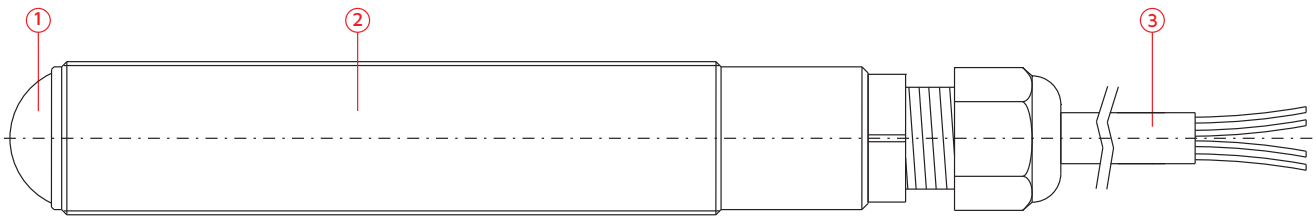
The device is an electronic radar filling level sensor for measurement of filling levels in liquid media.

The device operates with a pulsed FMCW radar (Frequency Modulated Continuous Wave) and detects contactless the distence to motionloss objects.
The sensor outputs a periodic radar signal with linear frequency which varies upwards and downwards. The rate of change of frequency over time remains constant. Objects in the detection range reflect the transmitted signal. The change in the signal delay and frequency of the reflected signal are used to determine the distance to the object.

The device is suitable for applications in virtually all industries, optimally for use within container up to 10m.
Due to the small opening angle especially disturbances by foreign objects or internals will be reduced.
It is advisible for applications, where optical or ultrasonic sensors are unsuitable because of disruptive factors like temperature, gas or dust stratification, under or overpressure resp. vacuum, dust, wind or incidence of light.
The Radar technology allows depending on the application:

- Measurement of liquids, also at gas stratification (e.g. ammonia) or foaming
- Measurement of bulk materials
- Measurement though the container wall, e.g. IPC container or through a protection window, e.g. PTFE or PP

3.2. Construction



(1) Sensor lens
(2) Process connection / Terminal enclosure
(3) Carrying cable with steel core

The device is installed into the plant by the process connection (2).

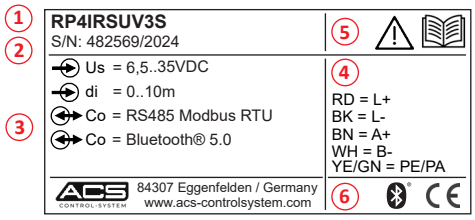
The radar signal is emitted or received via the sensor lens (1). The signal is recorded by the electronics integrated in the terminal enclosure (2), processed according to the settings and output via outputs on the connection cable (3).
The integrated evaluation electronics are parameterized per Bluetooth® via the ACS SmartConnect app (Android / iOS) or via the wired interface.

Longitudinal carrying cable (3) with steel core and shielding braid.

A laser marking of the product label ensures the identifiability of the device throughout the entire lifetime.

3.3. Product label

The product label contains the most important data for identification and use of the instrument.



(1) Product code
(2) Serial number
(3) Technical data
(4) Assignment
(5) Safety notes
(6) Approvals

3.4. Product code

RP4 [01][02][03][04][05][06][07][80[94][95][98]

01	Application type	S	Standard
02	Sensor	R	Radar FMCW
03	Approval	S	Standard
04	Process connection	U	Thread DIN 13 – M30x1,5
05	Electronic – Output	V	RS485 Modbus-RTU, 4-wire
05		L	IO-Link, current 0/4...20mA / 2x Sout PP, 4-wire
06	Electronic – Function	0	without
06		3	Temperature -20°C...+70°C (-4°F...+158°F)
06	Electrical connection	K	Cable, confection wires
		H	Cable, confection Hydrolog HLF4
		0	Cable, without confection
80	Length L1	###.###	mm (≤ 300.000mm)

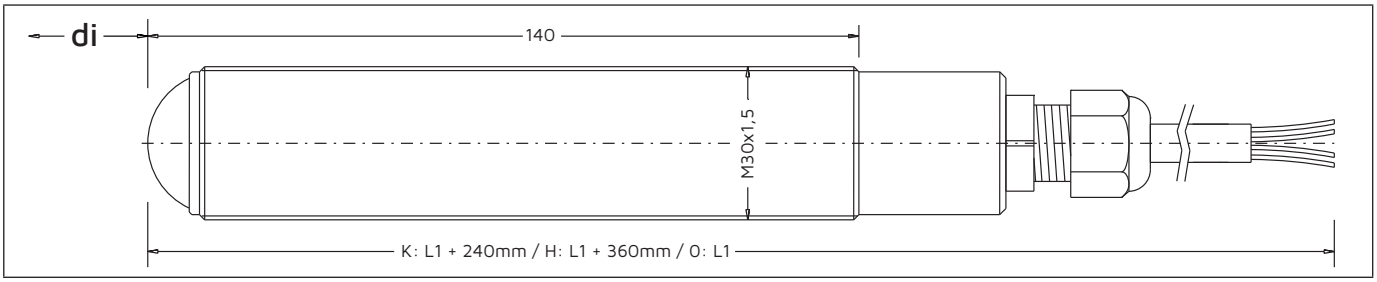
94	Additional option	-SF	LABS-free, silicone-free / paint compatible version
95	Additional option	-ML	Measurement point designation / TAG – Laser marking
98	Additional option	-KF	Configuration / Preset

Differing versions are normally marked by the character Y at the product code.

3.5. Dimensions

Dimensions in mm

The parameter di characterizes the distance measuring value with the corresponding measuring reference point.



3.6. Packaging, transport, storage

The device is protected by packaging. It can handle normal loads during transport. Transport must be carried out in due consideration of the notes on the transport packaging. Nonobservance of these instructions can cause damage to the device.

The delivery must be checked for completeness and possible transit damage immediately at receipt. Ascertained transit damage or concealed defects must be appropriately dealt with.

Up to the time of installation, the packages must be left closed and, unless otherwise indicated, must be stored only under the following conditions:

- Not in the open
- Dry and dust free
- Not exposed to corrosive media
- Protected against solar radiation
- Avoiding mechanical shock and vibration
- Storage and transport temperature -20...+85°C
- Relative humidity 20...85%

3.7. Accessories

For installation and electrical connection an extensive portfolio, that is optimally matched to the device is available:

- Welding sockets
- Reduction adapter
- Gaskets
- Connection cables
- Confectionable connection jacks
- Power amplifiers
- Display and evaluation devices
- Field enclosure
- Interface converters

4. Installation

4.1. Ambient and process conditions

The correct function of the device within the specific technical data can only be guaranteed, if the permitted ambient and process conditions at the installation place (» chapter Technical Data) will not be exceeded. Hence make sure before mounting that all parts of the instrument exposed to the process (e.g. sensor lense, process connection, carrying cable) are suitable for the existing process conditions (e.g. process pressure, process temperature, chemical properties of the medium, abrasion, mechanical influences).

The quality of the measuring result depends significantly on the characteristics of the measured media:

- Liquid media up to a DK value ≥ 4 can be detected.
- Through the action of filling, stirring and other processes in the vessel, dense foams which considerably damp the emitted signals may form on the product surface.
- Reduction of the maximum possiple measurement range by media with bad reflection characteristics, build-up forming, strong condensation, foaming or icing of the sensor.

4.2. Installation place

The distance measuring value refers to the measurement reference point (» chapter Product description - Dimensions).

Within the range of the blind zone (minimum measuring range » chapter Technical Data) no object detections takes place.

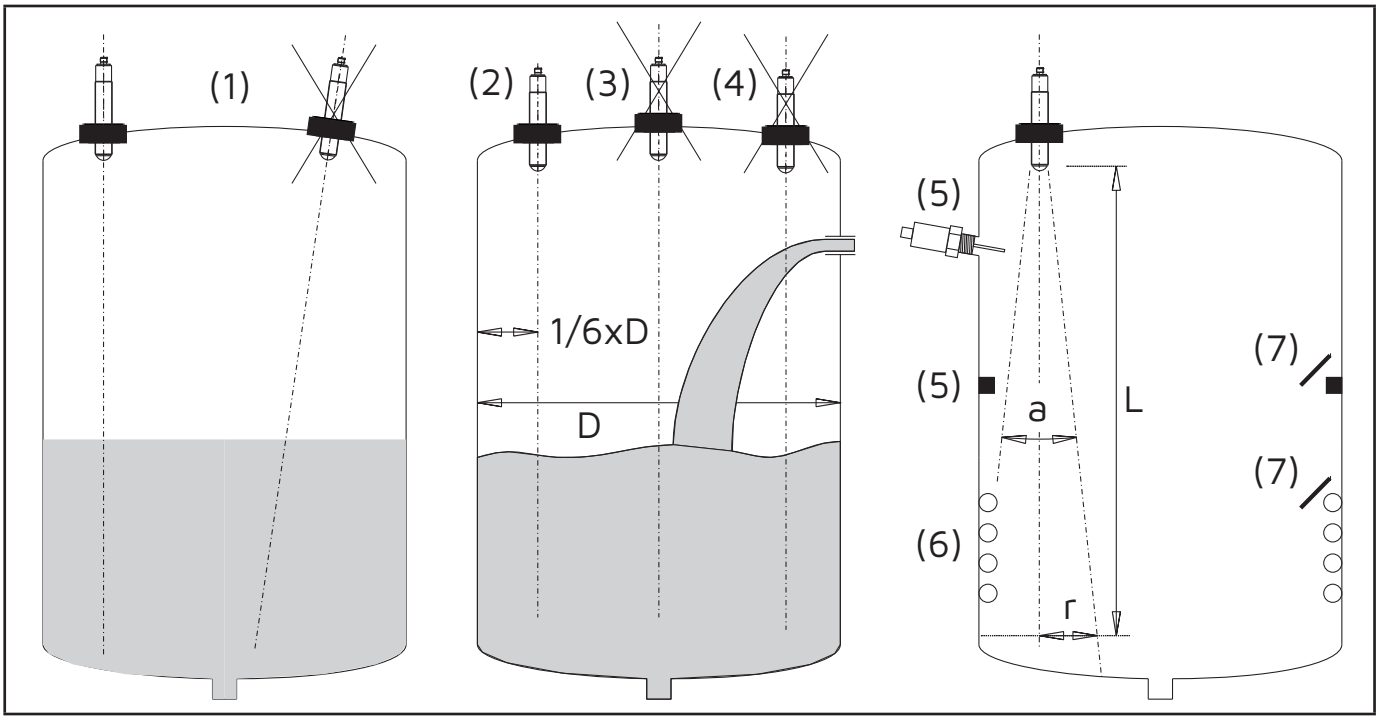
The sensor can be installed in any direction.

Use short connection pieces to ensure unhindered signal propagation in the short range.

Plastics are normally transparent for radar beams. Thus at plastic container, e.g. IPC container a surface installation without damaging the container wall ist possibe. Additionally possible isa measruement through a protection wall, e.g. PTFE, PP at high temperatures or aggressive media. Special materials, e.g. glas or admixtures of glas or carbon fibre or graphite can impede or prevent the measurement through the wall.

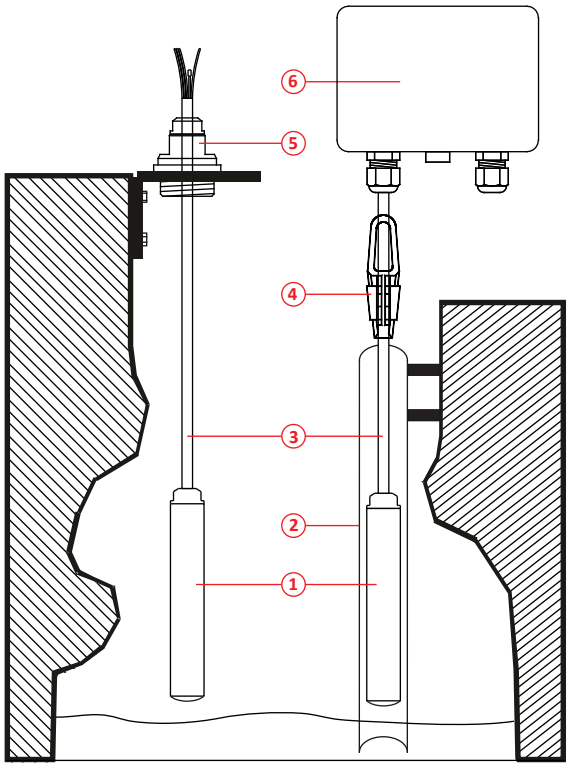
If the outer wall of the container consists of a non conductive material (e.g. plastik, GRP), microwaves can be also reflected by outside installed attachments (e.g. metallic tubes, ladders, grids, etc.). Thus also outside the container there should not be such parts within the beam cone.

Multiple radar sensors can be installed besides without interact each other.



(1) The sensor must be installed vertically to the filling media surface.
(2) The recommendes installation distance to the container wall is 1/6 of the container diameter.
(3) The sensor should not be mounted in the middle of the container.
(4) A measurement through the filling curtain must be avoided.
(5) Avoid installations like limit switches or temperature sensors within the detection range.
(6) Symmetrical equipment such as heating coils or baffles can influence measurement especially.
(7) Interferring reflections from components can be strayed or reduced by diagonal installed metallic sheets.
The radius r of the detection range at distance L at opening angel a (» chapter Technical Data) can be calculated with the following term: r = tan (a / 2) * L

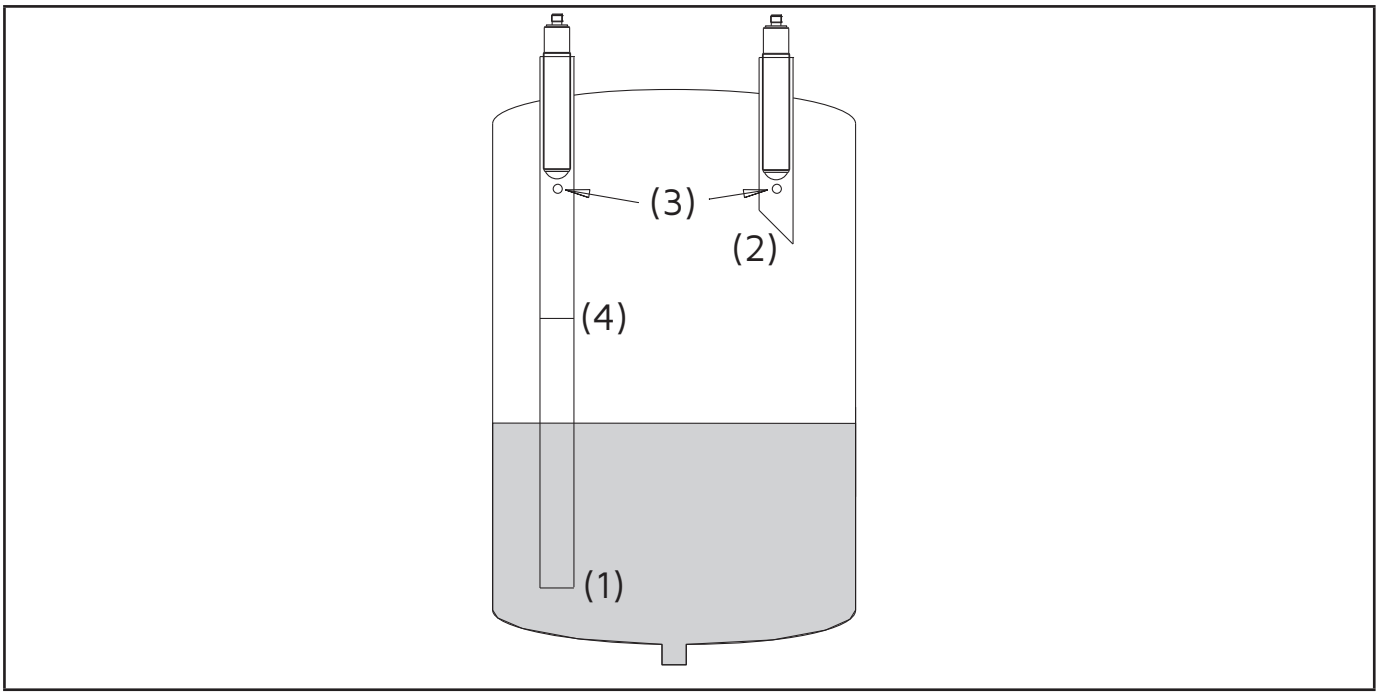
The cable must end in a dry room or a suitable terminal box.



① Fill level sensor
② Guide tube
③ Carrying cable (Bending radius > 80mm)
④ Mounting clamp – see accessories
⑤ Mounting screw – see accessories
⑥ Field enclosure – see accessories

4.3. Standpipe

The use of a standpipe can considerably improve the signal quality.
It is recommended at container installations resp. very uneven shaft walls, at foam construction, at moved surfaces and at low DK values.
The standpipe should be of metall or plastic with graphite or carbon fibre admixture.
For filling media, that tend to strong adhesions, the measurement with standpipe is not reasonable, if so the tube must be periodically cleaned.



(1) Standpipes must reach deeper than the minimum filling level.
(2) At shorter tubes the medium sided tube end must be cut diagonal (45°).
(3) A venting hole (Ø 5...10mm) in the blind zone, above the maximum filling level must be provided.
(4) Large gaps and thick welding joints inside the tube when connecting the tubes must be avoided.

4.4. Installation notes

WARNING	Let the system cool down sufficiently before installing the device. There is a risk of dangerous and hot media escaping.

Do not remove packaging until just before mounting and check the device for any damage.
The protective cap, which is attached at the process connection resp. the sensor lense, must only be removed immediately before the installation. The sensor lense may not be damaged.

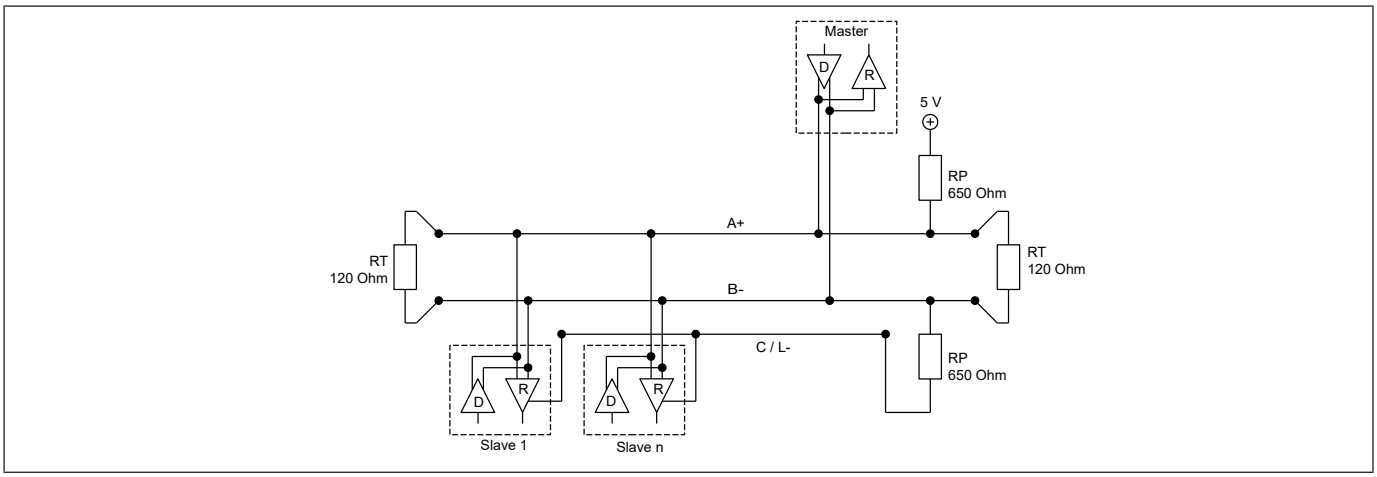
The tightening of the fastenings nuts may only be done at the hexagon by a suitable spanner at most with the maximum permitted torque strength (» chapter Product description - Dimensions).

5. Electrical connection

5.1. Electronic output [05-V] – RS485 Modbus-RTU

5.1.1. Function

The Modbus protocol is a communication protocol, that base on a master/slave architecture.
All devices are connected by two data wires (A+ / B-) and by one COMMON-wire (C/L-).



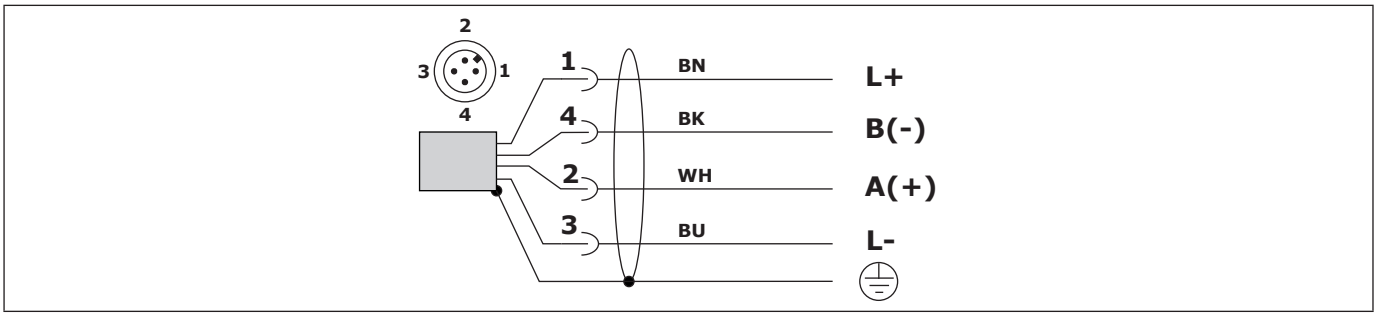
An original RS485 allows the connection of 32 slaves within one segment. The device has a load of only 1/8 of the standard load (Rin ≥ 96 kΩ), thus up to 256 of the devices can be theoretically operated within one network segment. However the number is limited to 247 due to the Modbus address space.

The both termination resistors RT prevent reflections on the data wires. The optimum resistor value depends on the wave impedance of the used cable, but a value of 120 Ohm is a popular choice.

The polarisation network is necessary, to ensure suitable potentials, if none of the devices transmits and thus the wires A+ and B- are undefined (high impedance). The value for RP depends e.g. on bus load or the termination resistors. Recommended values are between 450 Ohm and 650 Ohm.
The use of a polarisation network is recommended, to ensure a stable network. Usually the polarisation resistors are implemented within the master device or they are connectible.

Connect the device at bus topology (line). A stub line must be avoided.

5.1.2. Terminal assignment



5.1.3. Connection cable

Cable: M12 – A-coded, 1-BN = brown / 2-WH = white / 3-BU = blue / 4-BK = black

Use a cable 4-core acc. to the EIA485 recommendations:

Impedance	135...165Ω @ 3...20Mhz
Cable capacity	< 30pF/m
Cable diameter	> 0,64mm
Cable cross section	0,34 mm2 / AWG 22
Loop resistance	< 110Ω/km
Shielding	Braided shield /shield foil
Cable length	38400 Baud ≤ 1200m

5.1.4. Connection notes

WARNICG	Install the device only in de-energized state.

NOTE	For start-up deactivate all connected control devices, to avoid unwanted control reactions.

Observe maximum permitted supply voltage Us at the terminals L+/L-:

- Us = 6...35VDC

The device must be grounded, preferred by the metallic process connection, alternatively by the cable shield.

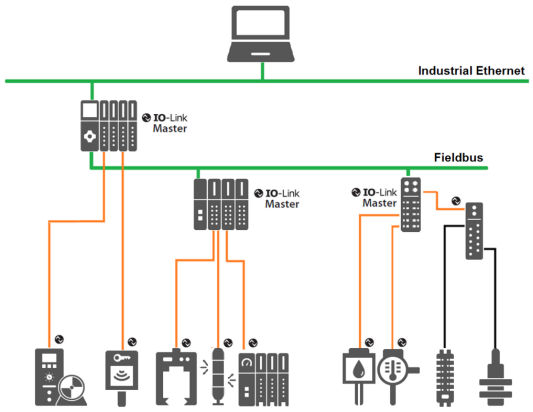
Install cable separated from power leading cables, if existing connect shield to earth.

5.2. Electronic Output [05-L] – IO-Link

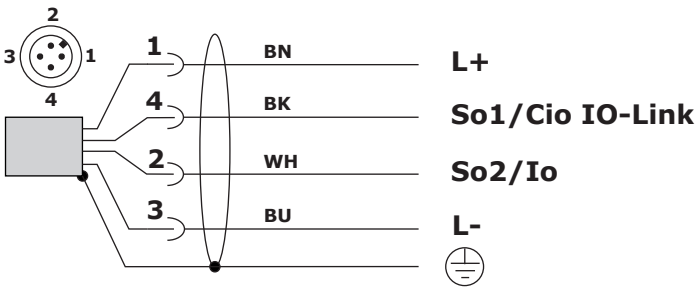
5.2.1. Function

IO-Link is a worldwide standardized I/O technology to communicate with sensors. It is a serial bidirectional point-to-point connection.

The IO-Link communication requires an IO-Link-Master.



5.2.2. Terminal assignment



5.2.3. Connection cable

Cable: M12 – A-coded, 1-BN = brown / 2-WH = white / 3-BU = blue / 4-BK = black

Use a cable max. 20m, 3- resp. 4-core, unshielded.

When using the analogue output, a shielded cable must be used.

5.2.4. Connection notes

WARNICG	Install the device only in de-energized state.

NOTE	For start-up deactivate all connected control devices, to avoid unwanted control reactions.

NOTE	Inductive loads at the switch outputs, e.g. contactors or magnetic vents may only be used with a free-wheeling diode or a RC protection circuit.

Observe maximum permitted supply voltage Us at the terminals L+/L-:

- Us = 9...35VDC
- Us = 18...30VDC, IO-Link

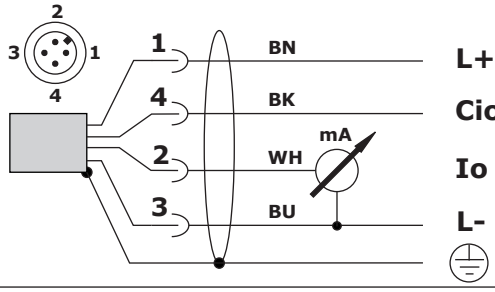
Observe maximum permitted load resistor RL of the analogue output:

- RL ≤ (Us - 8V) / 22mA

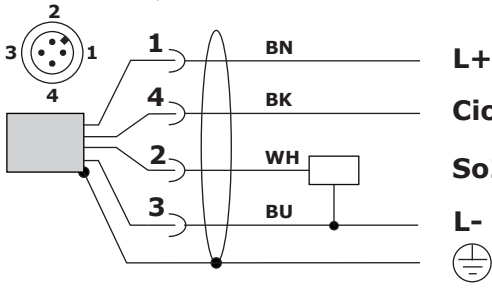
The device must be grounded, preferred by the metallic process connection, alternatively by the cable shield.

Install cable separated from power leading cables, if existing connect shield to earth.

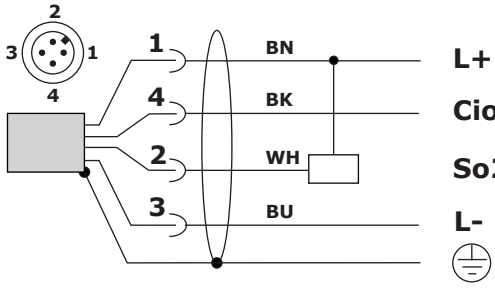
Out1 – IO-Link
Out2 – Current 0/4...20mA



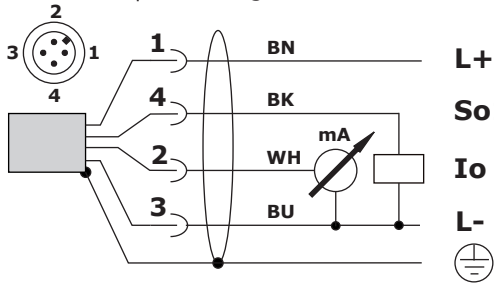
Out1 – IO-Link
Out2 – Switch p-switching



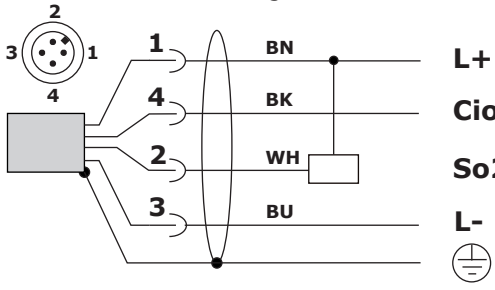
Out1 – IO-Link
Out2 – Switch n-switching



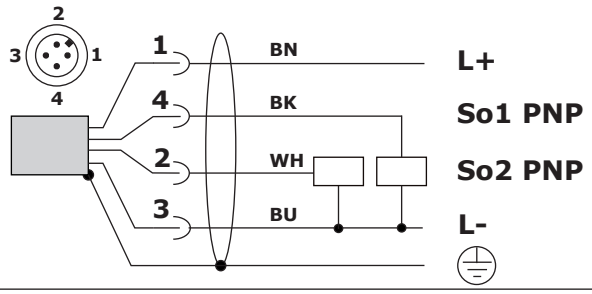
Out1 – Current 0/4...20mA
Out2 – Switch p-switching



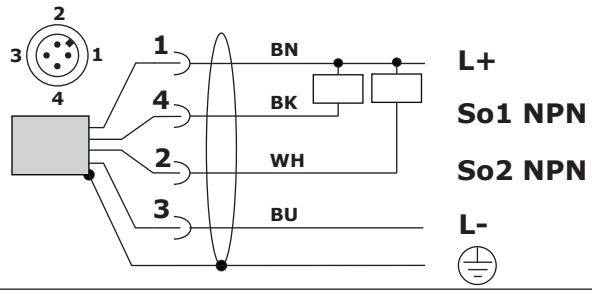
Out1 – Current 0/4...20mA
Out2 – Switch n-switching



Out1 – Switch p-switching
Out2 – Switch p-switching



Out1 – Switch n-switching
Out2 – Switch n-switching



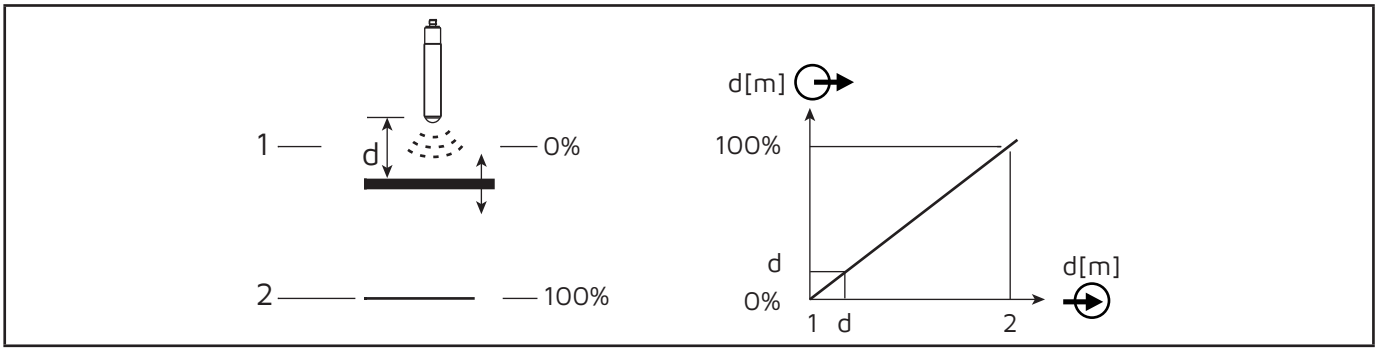
6. Operation

Operation is via the ACS SmartConnect app (Android / iOS) or via the wired interface.

6.1. Measurand

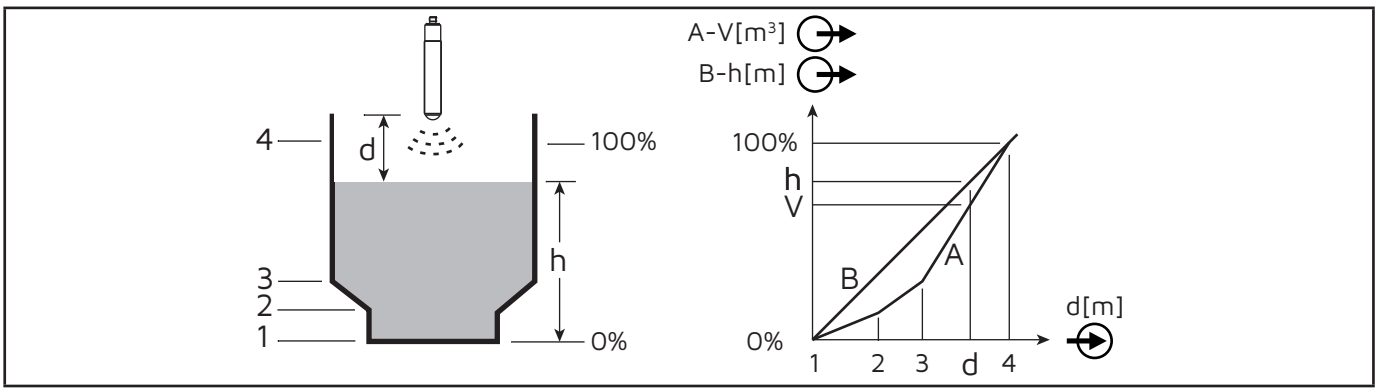
6.1.1. Distance

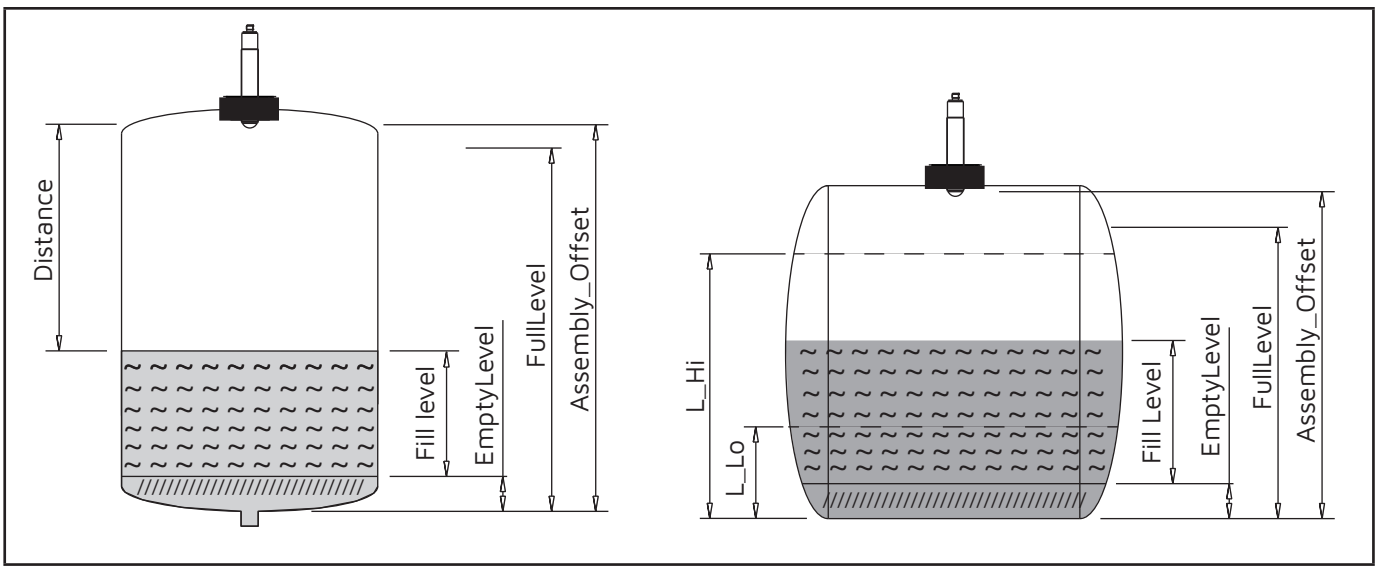
The distance from a detectable object to the sensor. This corresponds to the base measurement value



6.1.2. Fill level / Volume

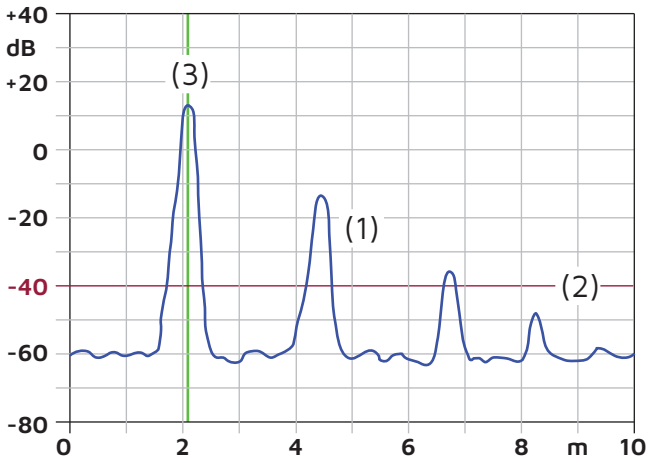
The distance from a detectable liquid surface to the sensor can be converted into a level measurement or a volume and, if necessary, linearized.





6.1.3. Echo signal curve

(1) - Echo signal curve
(2) - Evaluation threshold
(3) - Process value



6.1.4. Signal filter

The signal filter allows to define the correct measuring signal:

Parameter	Default	Option	Description
Filter	Slow	Jumpy	The first signal evaluated as valid - Image (1)
		Fast	0.5 m/s: suppression of very fast signal jumps
		Slow	1 m/s: suppression of fast signal jumps
		Max. Peak	Maximum value: strongest/highest signal - Image (2)

Image (1) - jumpy >> first valid value

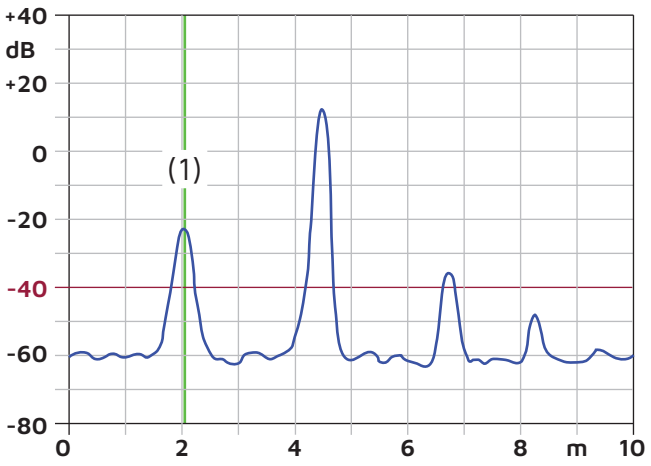
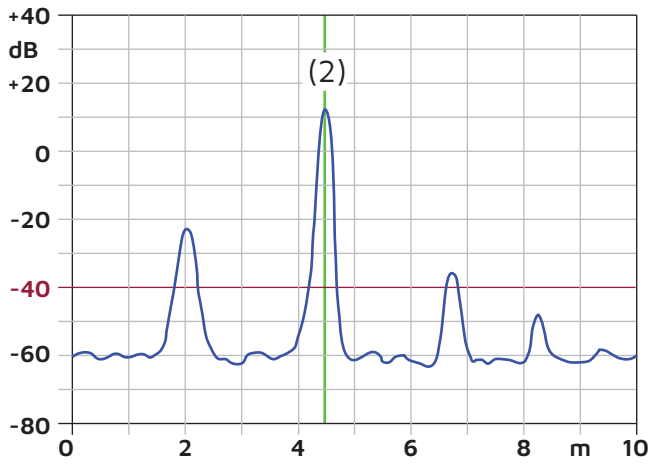


Image (2) - Maximum value >> strongest, highest signal



6.2. Electronic output [05-V] – RS485 Modbus-RTU

Operation is via the ACS SmartConnect app (Android / iOS) or via the wired interface.
Information on installing and using the interface and operating software is not included in this manual.

6.2.1. Parameter

The parameter file and description can be downloaded from the website www.acs-controlsystem.com.
Setting ranges and default values for all parameters are provided.

6.3. Electronic output [05-L] – IO-Link

Operation is via the ACS SmartConnect app (Android / iOS) or via the wired interface.
Information on installation and using the IO-Link-Master and operating software is not part of this manual.

6.3.1. Parameter

The parameter file and description can be downloaded from the website www.acs-controlsystem.com.
Setting ranges and default values for all parameters are provided.

6.3.2. Switch output So

Operation Mode
Depending on the operation mode [O1_Conf/O2_Conf+Operation Mode], the output will be switched differently:

- PP (Push-Pull) Auxiliary supply voltage +L <--> Auxiliary supply voltage -L
- NPN Auxiliary supply voltage -L <--> off - high-impedance
- PNP Auxiliary supply voltage +L <--> high-impedance
- Analog Out Current output Io 0/4...20mA

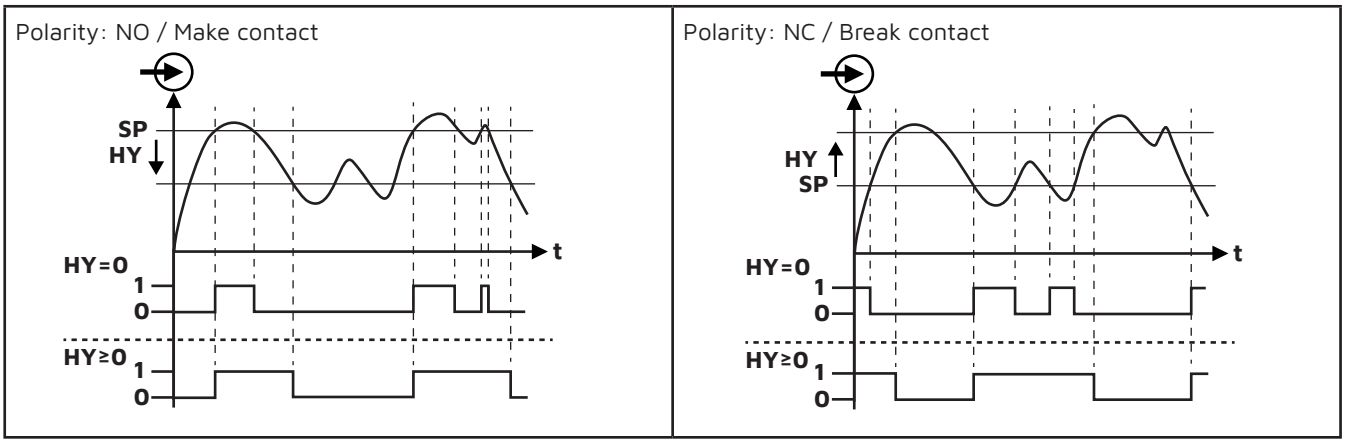
For the switch output So1 only the operation mode PP can be selected.

Switch Mode
For the switch outputs different switch modes [O1_Conf/O2_Conf+Switch Mode] can be selected:

Deactivated
The switch output is deactivated and thus high-impedance.

Single Point Mode
The switch output is activated, if the measuring value overrides the switch point [O1_SP/O2_SP] and the switch on delay time [O1_dS/O2_dS] is expired.
The switch output is deactivated, if the measuring value fall below the switch point [O1_SP/O2_SP] and the switch off delay time [O1_dR/O2_dR] is expired.

At polarität [O1_Conf/O2_Conf+Polarity+NO] the reset point is lower by the hysteresis [O1_HY/O2_HY] than the set switch point [O1_SP/O2_SP].
At polarität [O1_Conf/O2_Conf+Polarity+NC] the effective switch point is higher by the hysteresis [O1_HY/O2_HY] than the switch point [O1_SP/O2_SP].



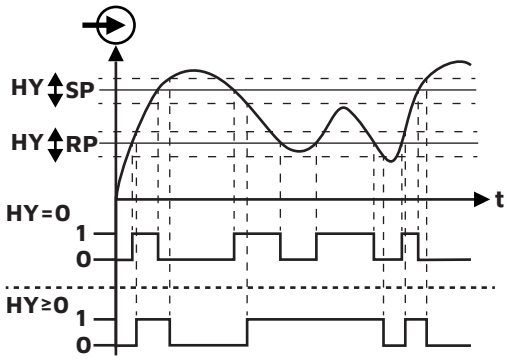
Window Mode

The switch range is determined by specification of switch point [O1_SP/O2_SP] and reset point [O1_RP/O2_RP].

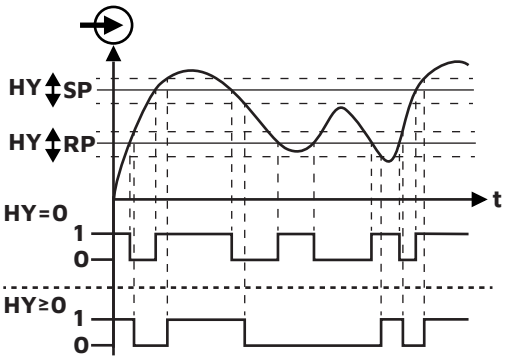
The switch output is activated, if the measuring value is within the range, defined by switch point [O1_SP/O2_SP] and reset point [O1_RP/O2_RP] and the switch on delay time [O1_dS/O2_dS] is expired.
The switch output is deactivated, if the measuring value is outside the range, defined by switch point [O1_SP/O2_SP] and reset point [O1_RP/O2_RP] and the switch off delay time [O1_dR/O2_dR] is expired.

The hysteresis [O1_HY/O2_HY] generates a switch offset symmetrically at switch point [O1_SP/O2_SP] and at reset point [O1_RP/O2_RP].

Polarity: NO / Make contact



Polarity: NC / Break contakt

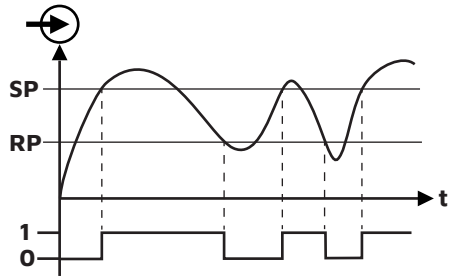


Two Point Mode Mode

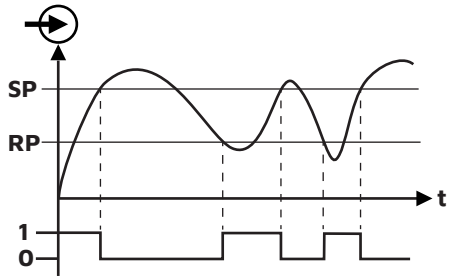
The switch range is determined by specification of switch point [O1_SP/O2_SP] and reset point [O1_RP/O2_RP].

The switch output is activated, if the measuring value overrides the switch point [O1_SP/O2_SP] and the switch on delay time [O1_dS/O2_dS] is expired.
The switch output is deactivated, if the measuring value fall below the switch point [O1_SP/O2_SP] and the switch off delay time [O1_dR/O2_dR] is expired.

Polarity: NO / Make contact



Polarity: NC / Break contakt



Error indication function

The switch output indicates a detected functional error (» chapter Errordiagnosis and Troubleshooting)

6.3.3. Analogue output Io

An analogue current signal is generated, that is referred to the nominal measuring range of the device:

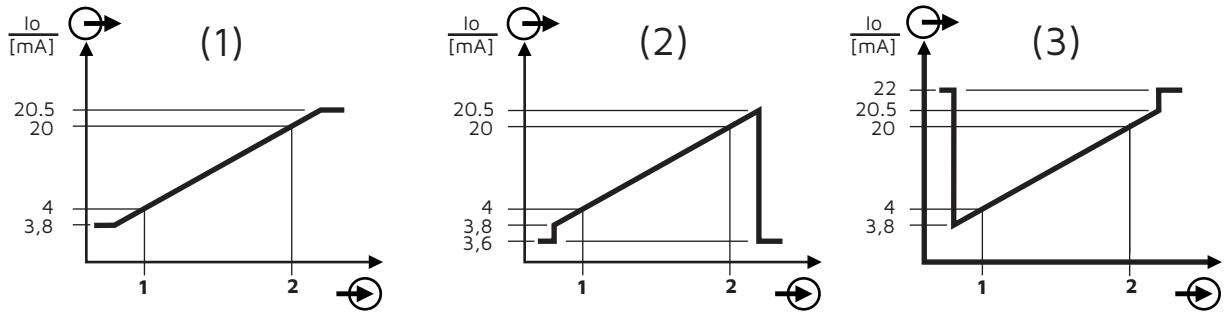
- 0 – 20 mA output signal range 0...20,5mA
- 4 - 20mA output signal range 3,8...20,5mA
- 20 – 0 mA output signal range 20,5...0mA
- 20 – 4 mA output signal range 20,5... 3,8mA

A free assignment to measuring input values in the range of the nominal measuring range is possible.

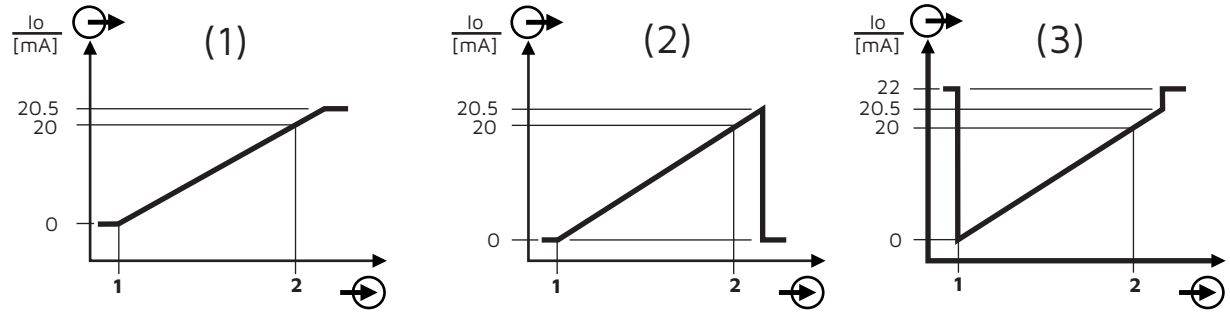
Behaviour of the output current values at overriding the output signal range acc. to Namur NE43:

- (1) Hold end value 0/3,8mA/20,5mA
- (2) Step ≤ 3,6mA
- (3) Step ≥ 21mA (22mA)

Output signal 4-20mA



Output signal 0-20mA



7. Error diagnosis and Troubleshooting

The operator of the system is responsible for taking suitable measures to rectify faults.

Error indication Electronic output [O5-L] – IO-Link:

IO-Link Code	Description	Troubleshooting
20480 (0x5000)	Error device hardware	Replace device or send in for repair
35856 (0x8C10)	Override measuring range	Check adjustment measuring range
35888 (0x8C30)	Underrun measuring range	Check adjustment measuring range
36346 (0x8DFA)	Analogue output error 3,6mA	Check adjustment current output
36347 (0x8DFB)	Analogue output error 22mA	Check adjustment current output

In case of malfunction check:

Component / area	Check	Troubleshooting
Enclosure	Damage	Replace device or send in for repair
Sensor lens	Pollution	Clean device or send in for repair
	Damage	Replace device or send in for repair
Supply voltage	Operating voltage available	Switch-on resp. repair operating voltage
		Check terminals resp. repair
	Operating voltage reverse connected	Reverse operation voltage connection
	Operating voltage too low / too high	Adapt resp. repair
	Load resistance too high	Reduce resistance
		Increase operating voltage
	Connection cable damaged	Change resp. repair cable

If the malfunction cannot be eliminated, please contact the manufacturer.

8. Maintenenance

At appropriate use, the device is free of maintenance.

Solid coatings on the sensor lens can lead to faulty measurement results. In this case the sensor lens must be regularly cleaned. Don't use sharp resp. hard tools, pressured air or aggressive chemicals.

9. Repair

The device is not intended for repair by the user. A repair may only be carried out by the manufacturer.

9.1. Dismounting

Use suitable protective clothing, e.g. goggles, gloves.

WARNING	Let the device and the system cool down sufficiently fore dismounting it. There is a risk of hot surfaces as well as dangerous and hot media escaping.

WARNING	Dismount the device only when the system is pressureless. There is a risk of fast escaping media resp. pressure blow.

After dismounting, the sensor lens / process connection and the connection plug must be provided with a protection cap.

9.2. Return

Returns can only be accepted if the device has been equipped with a Decontamination declaration enclosed. The decontamination declaration is available at https://www.acs-controlsystem.com at the download area and must be completely filled in, and affixed securely and weather-proof to the outside of the packaging.

9.3. Disposal

As required by the Directive 2012/19/EU on waste electrical and electronic equipment (WEEE), products of ACS are marked with the depicted symbol in order to minimize the disposal of WEEE as unsorted municipal waste. Such products may not be disposed of as unsorted municipal waste and can be returned to ACS for disposal.
The return follows the conditions stipulated in the General Terms and Conditions or as individually agreed by ACS.

10. Technical Data

Reference conditions	Ta = +15°C..+25°C (+59°F..+77°F) / pa = 860..1060kPa / r.F. = 45..75% ton = 240s / Us = 24VDC±0,1V Reflector: metal plate with edge length ≥ 10 cm No major interference reflections inside the signal beam Filter = Jumpy / Measuring interval = 0.05 / Damping = 0.00
Measurement deviation	EN/IEC 60770-1: Characteristic deviation – Limit value adjustment

10.1. Input distance

Sensor type	FMCW radar, pulsed
Frequency	122...123 GHz
Radiated Power EIRP	≤ 10dBm
Opening angle	10°
Pulse rate	≥ 10Hz / ≤ 100ms
Measuring range	0 ... 10m (FSI)
Blind zone	≤ 30cm
Resolution	≤ 1mm
Characteristic deviation	≤ ±0,1%FSI (Linearity + Reproducibility + Hysteresis)
Linearitarity	≤ ±0,1%FSI
Reproducibility	≤ ±2mm
Hysteresis	negligible
Influence supply voltage	≤ ±0,002%FSI/V
Influence temperature	≤ ±0,005%FSI/K
Long term drift	≤ ±0,02%FSI/Jahr
Influence mounting pos.	without

10.2. Electronic output [05-V] – RS485 Modbus-RTU

Interface - Co	
Specification	RS485, bidirektional / Modbus-RTU / 4,8...38,4 kBaud
Input resistor	112kΩ
Time behaviour t90-min	≤ 100ms (td = 0s)
Auxiliary power	
Supply voltage Us	6...35VDC reverse polarity protected / Ripple voltage ≤ 2Vpp
Input current Is	≤ 20mA (Co = 0mA)
Ready delay time	≤ 0,5s (td = 0s)

10.3. Electronic output [05-L] – IO-Link

Interface - Co	
Specification	IO-Link V1.1 / Port Class A / Com2 (38,4 kBaud), Com3 (230,4 kBaud)
Cycle time	≥ 2,3ms
Time behaviour t90-min	≤ 100ms (td = 0s)
Switch output - So	
Specification	2x PP (Push-Pull), switch to +L/-L
Output signal Uo	≤ 0,2V...≥ (Us – 2V) / Io = 0...200mA (current limited ≤ 450mA, short circuit protected)
Switch delay time	≤ 30µs (RL ≤ 3kR / Io ≥ 4,5mA)
Switch cycles	≥ 100.000.000

Analogausgang – Io	
Signal range	4...20mA: signal range 3,8...20,5mA, error ≤ 3,6mA / ≥ 21mA (22mA) 0...20mA: signal range 0...20,5mA, error ≤ 0,05mA / ≥ 21mA (22mA)
Resolution	≤ 1µA
Permitted load RL	≤ (Us - 8V) / 22mA
Influence supply voltage	≤ ±0,5µA/V
Influence temperature	≤ ±0,5µA/K
Auxiliary power	
Supply voltage Us	IO-Link inactive: 9...35VDC reverse polarity protected / Ripple voltage ≤ 2Vpp IO-Link active: 18...30VDC reverse polarity protected / Ripple voltage ≤ 2Vpp
Input current Is	≤ 20mA (Co / So / Io = 0mA)
Ready delay time	≤ 0,5s (td = 0s)

10.4. Interface - Bluetooth®

Standard	Bluetooth® 5.2
Spezification	2Mbit/s, Advertising Mode 2s
Transmit power	≤ 0,1W
Range	Outdoor max. 200m / Indoor max. 40m

10.5. Environmental conditions

Process temperature Tp	-20...+70°C (-4°F... +158F)
Process pressure	-0,2...+0,5bar
Ambient temperature Ta	-20...+70°C (-4°F... +158F)
Protection level	IP69K/IP67 (EN/IEC 60529)
Climatic classification	4K4H (EN/IEC 60721-3-4)
Shock classification	50g [1ms] (EN/IEC 60068-2-27)
Vibration classification	20g [10...2000 Hz] (EN/IEC 60068-2-6)
EM compatibility	Operation device class B / Industrial range (EN/IEC 61326)
Overvoltage protection	Integrated surge protection (EN/IEC 61000-4-5)
	Insulation voltage ≥ 50 VDC / Rated leakage current 10 kA (8/20 µs)
Protection class	III
Pollution degree	4
Altitude above sea level	2000m above sea level
MTTF	[05-V]: 213 years / [05-L]: 214 years
Weight	0,2kg + (L1 x 0,068kg/m)

10.6. Materials

Not process wetted	PE-HD, POM, PA, FKM/FPM, PE, PUR, Epoxyd
Carrying cable	Breaking force steel core > 920N Bending radius > 80mm Cross-section strands 0,22mm2 Resistance 90Ohm/km

11. Revision

Version	**Changes**
BA06.25	Original version

CONTROL-SYSTEM

FEEL FREE TO CONTACT US

ACS-CONTROL-SYSTEM GmbH
Lauterbachstr. 57
84307 Eggenfelden - Germany
info@acs-controlsystem.de
www.acs-controlsystem.com
+49 (0) 8721-9668-0